

Quality Specification van Clewe Sun Protection GmbH

Subject: 1027 – Jupiter Silver
Version: roller and vertical blind
Date: 07/2023



Roller blind

Vertical blind

Fabric characteristics:

| | | | | |
|-------------------|-------|---------------------|--------------------------------------|---------|
| Fabric width: | 285cm | +/- 5% | selected colours also in 89mm, 127mm | +/- 1mm |
| Fabric weight: | | 155g/m ² | +/- 10% | |
| Fabric thickness: | | 0,35mm | +/- 10% | |

Technical parameters:

| | | | | |
|----------------------------|--|-------|----------|--|
| Colour: | According to master samples approved by van Clewe. Optical colour inspection decisive, if necessary, validation by colour measurement under D65 daylight, colour measurement with CMC 2:1, permissible Delta E +/- 1.5 | | | |
| Flame retardancy: | B1 - DIN 4102, M1 - NF P 92503, DIN EN ISO 13501-1, NFPA 701 | | | |
| Light fastness: *1 | 5-6 | | | |
| Rubbing fastness (dry): *2 | ≥ 3 | | | |
| Dimensional stability: *3 | lengthwise and crosswise max. -1% | | | |
| Twisting: *4 | - | 5mm/m | | |
| Bow and skew: | max. 2% of the delivered fabric width | | - | |
| Cupping: | 20mm + max. 1% of the blind width | | max. 5mm | |
| Cutting recommendation: | cold and ultrasonic cut (other methods may apply) | | | |
| Processing direction: | warp | | - | |

Defects:

| | | | |
|----------------------------|--|--|---------------------------|
| Definition of faults: | Any deviation in product and/or structure regarding to the master sample visible from 1 meter distance. | | |
| Defects marking: | Point fault is marked with label -defined as a fault between 0-10cm. | Point fault is marked with label -defined as a fault between 0-10cm. | |
| | Length fault is marked with four labels, two at the beginning and two at the end - defined as a fault longer than 10cm | Length fault is marked with four labels, two at the beginning and two at the end - defined as a fault longer than 10cm | |
| Point fault compensation: | point faults are compensated by 0,1mtr. full width | | |
| Length fault compensation: | length faults are compensated in full length and width | | |
| Admissible faults rate: | max. 2 faults per 10mtr. | | max. 5 faults per 100mtr. |
| Cuts: | max. 1 joint | | |
| Complaints/ Rejects: | A batch number and a proof of the faults (pictures or samples) are essential for traceability and noticing the source. Material characteristics or unavoidable variations are no reason for rejection. | | |

Packaging and make up:

| | | | | |
|------------------------|---|---------|---|---------|
| Roll lengths: | 30m rolls | +/- 10% | 100 – 200m rolls | +/- 10% |
| Packaging units: | one roll | | 1 Box = 127mm - 3-4 rolls 1 Box = 89mm - 4-5 rolls | |
| Packaging material: | Wrapped in foil; delivered in boxes or on pallets | | Wrapped in plastic bags; delivered in boxes | |
| Labeling: | Article and colour -name and -number, batch number, meter (net & gross) | | | |
| Customs tariff number: | 59039099 | | | |

*1 ISO 105-B02, *2 DIN EN ISO 105-X12, *3 DIN EN ISO 3759, *4 EN13120