

## Quality Specification van Clewe Sun Protection GmbH

Subject: 1016 – Star-Light  
Version: roller and vertical blind  
Date: 07/2023



### Roller blind

### Vertical blind

#### Fabric characteristics:

|                   |       |                     |                                      |         |
|-------------------|-------|---------------------|--------------------------------------|---------|
| Fabric width:     | 230cm | +/- 5%              | selected colours also in 89mm, 127mm | +/- 1mm |
| Fabric weight:    |       | 220g/m <sup>2</sup> | +/- 10%                              |         |
| Fabric thickness: |       | 0,35mm              | +/- 10%                              |         |

#### Technical parameters:

|                            |  |       |          |  |
|----------------------------|--|-------|----------|--|
| Colour:                    | According to master samples approved by van Clewe. Optical colour inspection decisive, if necessary, validation by colour measurement under D65 daylight, colour measurement with CMC 2:1, permissible Delta E +/- 1.5 |       |          |  |
| Flame retardancy:          | B1 - DIN 4102  |       |          |  |
| Light fastness: *1         | 6-7  |       |          |  |
| Rubbing fastness (dry): *2 | ≥ 3  |       |          |  |
| Dimensional stability: *3  | lengthwise and crosswise max. -1%  |       |          |  |
| Twisting: *4               | -  | 5mm/m |          |  |
| Bow and skew:              | max. 2% of the delivered fabric width  |       | -        |  |
| Cupping:                   | 20mm + max. 1% of the blind width  |       | max. 5mm |  |
| Cutting recommendation:    | cold and ultrasonic cut (other methods may apply)  |       |          |  |
| Processing direction:      | warp and weft  |       | -        |  |

#### Defects:

|                            |  |  |  |
|----------------------------|--|--|--|
| Definition of faults:      | Any deviation in product and/or structure regarding to the master sample visible from 1 meter distance.  |  |  |
| Defects marking:           | Point fault is marked with label -defined as a fault between 0-10cm.   | Point fault is marked with label -defined as a fault between 0-10cm.   |  |
|                            | Length fault is marked with four labels, two at the beginning and two at the end - defined as a fault longer than 10cm   | Length fault is marked with four labels, two at the beginning and two at the end - defined as a fault longer than 10cm |  |
| Point fault compensation:  | point faults are compensated by 0,1mtr. full width   |  |  |
| Length fault compensation: | length faults are compensated in full length and width   |  |  |
| Admissible faults rate:    | max. 2 faults per 10mtr.   | max. 5 faults per 100mtr.  |  |
| Cuts:                      | max. 1 joint   |  |  |
| Complaints/ Rejects:       | A batch number and a proof of the faults (pictures or samples) are essential for traceability and noticing the source. Material characteristics or unavoidable variations are no reason for rejection. |  |  |

#### Packaging and make up:

|                        |   |   |                          |
|------------------------|---|---|--------------------------|
| Roll lengths:          | 30m rolls   | 100 – 200m rolls                            | +/- 10%                  |
| Packaging units:       | one roll  | 1 Box = 127mm - 3-4 rolls                   | 1 Box = 89mm - 4-5 rolls |
| Packaging material:    | Wrapped in foil; delivered in boxes or on pallets                       | Wrapped in plastic bags; delivered in boxes |                          |
| Labeling:              | Article and colour -name and -number, batch number, meter (net & gross) |   |                          |
| Customs tariff number: | 59039099  |   |                          |

\*1 ISO 105-B02, \*2 DIN EN ISO 105-X12, \*3 DIN EN ISO 3759, \*4 EN13120